

# Plastics Pipe and Pipe Fitting Manufacturing: 2002

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## 2002 Economic Census

*Manufacturing*

Industry Series



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U.S. Department of Commerce  
Economics and Statistics Administration  
U.S. CENSUS BUREAU



**Table 1. Historical Statistics for the Industry: 2002 and Earlier Years**

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year <sup>1</sup>	Com- panies <sup>2</sup>	All estab- lish- ments <sup>3</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)	
			Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)					
326122, Plastics pipe and pipe fitting manufacturing .....	2002..	310	437	21 641	692 459	17 021	33 590	469 413	2 239 769	3 204 342	5 537 788	283 114
	2001..	N	N	21 890	677 183	17 072	34 784	458 585	1 928 066	3 265 493	5 307 911	275 709
	2000..	N	N	22 644	691 005	17 846	37 143	474 007	2 035 479	3 762 558	5 608 201	274 497
	1999..	N	N	21 642	650 916	17 222	33 903	434 734	2 164 521	3 152 461	5 238 520	286 223
	1998..	N	N	20 207	624 218	15 862	31 994	421 757	1 876 849	2 952 721	4 899 929	240 429
	1997..	317	443	19 970	551 655	15 683	30 807	368 274	792 357	3 058 203	4 792 146	243 255

<sup>1</sup>Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

<sup>2</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>3</sup>Includes establishments with payroll at any time during the year.

<sup>4</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 2. Industry Statistics for Selected States: 2002**

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)				
<b>326122, Plastics pipe and pipe fitting manufacturing</b>												
United States .....	1	437	267	21 641	692 459	17 021	33 590	469 413	2 239 769	3 204 342	5 537 788	283 114
Alabama .....	—	12	7	435	14 915	334	670	8 716	55 945	58 284	112 218	1 637
Arizona .....	1	5	4	573	18 349	499	1 150	14 663	90 891	94 097	188 892	8 935
California .....	1	48	30	2 548	86 289	2 049	3 781	56 038	243 998	292 835	548 766	28 801
Colorado .....	—	7	4	203	6 679	149	303	4 398	26 408	40 622	67 814	1 818
Florida .....	3	18	10	670	20 420	510	893	13 734	64 950	104 797	176 347	12 576
Georgia .....	2	11	8	769	19 234	658	1 238	14 677	82 065	175 834	261 427	25 207
Illinois .....	—	15	8	440	14 111	304	588	7 823	39 389	87 747	128 600	4 953
Indiana .....	—	10	9	667	20 927	548	1 125	14 997	111 020	105 335	215 408	4 917
Iowa .....	—	11	7	451	15 258	380	808	12 234	50 940	72 629	127 488	4 095
Kansas .....	—	10	5	401	12 427	272	473	6 063	16 210	51 650	96 754	2 190
Louisiana .....	1	8	3	220	5 391	179	310	3 801	18 110	29 370	49 707	756
Massachusetts .....	1	4	2	133	4 576	97	214	2 646	14 120	26 550	38 887	514
Michigan .....	—	15	8	513	16 291	407	761	10 729	55 619	58 069	112 488	8 062
Minnesota .....	—	9	4	369	10 936	292	530	7 572	46 117	52 173	102 121	1 900
Missouri .....	8	8	1	187	5 360	140	280	3 937	24 284	32 579	58 492	4 103
Nebraska .....	8	7	4	257	10 812	199	427	7 163	23 795	56 876	82 629	4 724
New Jersey .....	1	10	9	548	19 717	415	870	12 567	36 019	41 412	78 812	14 891
North Carolina .....	—	11	9	1 347	46 951	1 074	2 290	33 006	112 914	245 153	363 450	41 475
Ohio .....	2	32	23	1 693	52 700	1 263	2 417	34 938	166 201	170 252	334 981	15 473
Oregon .....	2	7	4	251	6 525	204	431	5 392	19 332	46 919	66 380	2 970
Pennsylvania .....	—	16	11	951	30 611	778	1 517	22 029	136 189	200 005	339 064	8 828
Tennessee .....	—	8	3	620	21 119	495	1 015	12 323	17 684	50 446	72 199	778
Texas .....	1	48	24	1 928	62 913	1 544	3 092	43 447	210 738	313 715	533 405	17 509
Utah .....	7	9	5	230	7 338	165	340	4 500	17 615	38 892	55 665	6 669
Washington .....	—	8	5	304	9 655	237	430	6 286	27 753	42 617	68 317	3 113
West Virginia .....	8	5	2	214	6 133	173	346	4 567	18 001	28 418	46 848	3 526
Wisconsin .....	—	7	5	310	10 508	219	449	6 233	33 143	51 818	86 414	1 009

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 3. Detailed Statistics by Industry: 2002**

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
<b>326122, Plastics pipe and pipe fitting manufacturing</b>	
Companies <sup>1</sup> .....	number.. 310
All establishments <sup>2</sup> .....	number.. 437
Establishments with 1 to 19 employees .....	number.. 170
Establishments with 20 to 99 employees .....	number.. 207
Establishments with 100 employees or more .....	number.. 60
All employees <sup>3</sup> .....	number.. 21 641
Total compensation .....	\$1,000.. 857 903
Annual payroll .....	\$1,000.. 692 459
Total fringe benefits .....	\$1,000.. 165 444
Production workers, average for year .....	number.. 17 021
Production workers on March 12 .....	number.. 16 957
Production workers on May 12 .....	number.. 17 315
Production workers on August 12 .....	number.. 17 263
Production workers on November 12 .....	number.. 16 470
Production worker hours .....	1,000.. 33 590
Production worker wages .....	\$1,000.. 469 413
Total cost of materials .....	\$1,000.. 3 204 342
Materials, parts, containers, packaging, etc., used .....	\$1,000.. 2 946 695
Resales .....	\$1,000.. 109 932
Purchased fuels .....	\$1,000.. 8 762
Purchased electricity .....	\$1,000.. 120 920
Contract work .....	\$1,000.. 18 033
Quantity of electricity purchased for heat and power .....	1,000 kWh.. 2 166 351
Quantity of electricity generated less sold for heat and power .....	1,000 kWh.. D
Total value of shipments .....	\$1,000.. 5 537 788
Primary products value of shipments .....	\$1,000.. 5 210 419
Secondary products value of shipments .....	\$1,000.. 178 697
Total miscellaneous receipts .....	\$1,000.. 148 672
Value of resales .....	\$1,000.. 136 021
Contract receipts .....	\$1,000.. 9 239
Other miscellaneous receipts .....	\$1,000.. 3 412
Primary products specialization ratio .....	percent.. 97
Value of primary products shipments made in all industries .....	\$1,000.. 5 416 238
Value of primary products shipments made in this industry .....	\$1,000.. 5 210 419
Value of primary products shipments made in other industries .....	\$1,000.. 205 819
Coverage ratio .....	percent.. 96
Value added .....	\$1,000.. 2 239 769
Total inventories, beginning of year .....	\$1,000.. 882 384
Finished goods inventories .....	\$1,000.. 619 281
Work-in-process inventories .....	\$1,000.. 46 856
Materials and supplies inventories .....	\$1,000.. 216 247
Total inventories, end of year .....	\$1,000.. 796 584
Finished goods inventories .....	\$1,000.. 529 427
Work-in-process inventories .....	\$1,000.. 43 033
Materials and supplies inventories .....	\$1,000.. 224 124
Gross value of depreciable assets (acquisition costs) at beginning of year .....	\$1,000.. 2 647 083
Total capital expenditures (new and used) .....	\$1,000.. 283 114
Buildings and other structures (new and used) .....	\$1,000.. 45 857
Machinery and equipment (new and used) .....	\$1,000.. 237 257
Automobiles, trucks, etc., for highway use .....	\$1,000.. 5 915
Computers and peripheral data processing equipment .....	\$1,000.. 8 624
All other expenditures for machinery and equipment .....	\$1,000.. 222 718
Total retirements .....	\$1,000.. 96 151
Gross value of depreciable assets at end of year .....	\$1,000.. 2 834 046
Depreciation charges during year .....	\$1,000.. 187 057
Total rental payments .....	\$1,000.. 52 026
Buildings and other structures .....	\$1,000.. 29 057
Machinery and equipment .....	\$1,000.. 22 969
Total other expenses <sup>4</sup> .....	\$1,000.. 277 488
Response coverage ratio <sup>5</sup> .....	percent.. 86
Repair and maintenance services of buildings and/or machinery <sup>4</sup> .....	\$1,000.. 69 346
Communications services <sup>4</sup> .....	\$1,000.. 37 989
Legal services <sup>4</sup> .....	\$1,000.. 2 186
Accounting, auditing, and bookkeeping services <sup>4</sup> .....	\$1,000.. 1 406
Advertising and promotional services <sup>4</sup> .....	\$1,000.. 5 132
Expensed computer hardware and supplies and purchased computer services <sup>4</sup> .....	\$1,000.. 1 908
Refuse removal (including hazardous waste) services <sup>4</sup> .....	\$1,000.. 4 379
Management consulting and administrative services <sup>4</sup> .....	\$1,000.. 7 007
Taxes and license fees <sup>4</sup> .....	\$1,000.. 14 232
All other expenses <sup>4</sup> .....	\$1,000.. 133 902

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Based on Annual Survey of Manufactures (ASM) sample data.

<sup>5</sup>A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 4. Industry Statistics by Employment Size: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E <sup>1</sup>	All establishments <sup>2</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)				
326122, Plastics pipe and pipe fitting manufacturing											
All establishments .....	1	437	21 641	692 459	17 021	33 590	469 413	2 239 769	3 204 342	5 537 788	283 114
Establishments with—											
1 to 4 employees .....	9	73	c	D	D	D	D	D	D	D	D
5 to 9 employees .....	7	43	306	9 254	236	452	6 305	30 086	46 138	76 513	4 821
10 to 19 employees .....	6	54	741	23 591	550	1 104	15 712	67 304	92 581	161 426	9 377
20 to 49 employees .....	1	98	3 306	105 448	2 453	4 876	66 928	364 813	512 377	875 353	32 828
50 to 99 employees .....	1	109	7 413	237 381	5 938	12 087	167 251	749 406	1 320 607	2 091 868	90 278
100 to 249 employees .....	1	55	7 571	238 196	5 909	11 280	156 540	882 321	969 358	1 911 970	110 224
250 to 499 employees .....	—	4	1 543	52 449	1 290	2 436	36 461	146 627	117 880	276 093	13 374
500 to 999 employees .....	—	1	f	D	D	D	D	D	D	D	D
1,000 to 2,499 employees .....	—	—	—	—	—	—	—	—	—	—	—
2,500 employees or more .....	—	—	—	—	—	—	—	—	—	—	—
Administrative records <sup>4</sup> .....	9	109	521	16 606	426	850	11 641	49 546	93 180	142 726	9 587

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 5. Industry Statistics by Primary Product Class Specialization: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments <sup>1</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)				
326122	Plastics pipe and pipe fitting manufacturing .....	437	21 641	692 459	17 021	33 590	469 413	2 239 769	3 204 342	5 537 788	283 114
3261221	Plastics pipe .....	252	16 825	542 768	13 190	26 041	366 722	1 764 351	2 753 481	4 593 852	243 795
3261223	Plastics pipe fittings and unions ....	46	3 903	121 283	3 122	6 148	83 456	397 325	321 311	734 988	26 242

<sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 6a. Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
326122	Plastics pipe and pipe fitting manufacturing.....	2002.. N	X	X	5 416 238
	1997.. N	N	X	X	4 842 438
3261221	Plastics pipe .....	2002.. N	X	X	4 458 853
	1997.. N	N	X	X	3 805 800
32612211	Plastics drain, waste, and vent pipe .....	2002.. N	X	X	1 381 336
	1997.. N	N	X	X	682 506
3261221112	Plastics drain, waste, and vent pipe, PVC .....	2002.. 46	X	X	1 106 202
	1997.. 44	X	X	X	451 348
3261221114	Plastics drain, waste, and vent pipe, ABS .....	2002.. 12	X	X	107 066
	1997.. 19	X	X	X	138 031
3261221116	Plastics drain, waste, and vent pipe, other .....	2002.. 23	X	X	168 068
	1997.. 30	X	X	X	93 127
32612213	Plastics water pipe .....	2002.. N	X	X	1 664 401
	1997.. N	X	X	X	1 674 695
3261221321	Plastics water pipe, PVC (pressure pipe) Schedule 40 .....	2002.. 33	X	X	588 659
	1997.. 40	X	X	X	673 038
3261221323	Plastics water pipe, CPVC CTS .....	2002.. 7	X	X	67 409
	1997.. 8	X	X	X	51 062
3261221325	Plastics water pipe, PE (polyethylene) .....	2002.. 30	X	X	868 566
	1997.. 34	X	X	X	668 806
3261221327	Plastics water pipe, other .....	2002.. 26	X	X	139 767
	1997.. 25	X	X	X	281 789
32612215	Plastics industrial and mining pipe (including chemical processing, food processing) .....	2002.. N	X	X	543 455
	1997.. N	N	X	X	342 174
3261221531	Plastics industrial and mining pipe (including chemical processing, food processing), PVC (pressure pipe) Schedule 80 .....	2002.. 19	X	X	44 779
	1997.. 20	X	X	X	117 573
3261221533	Plastics industrial and mining pipe (including chemical processing, food processing), CPVC Schedule 80 .....	2002.. 10	X	X	67 594
	1997.. 10	X	X	X	29 087
3261221535	Plastics industrial and mining pipe (including chemical processing, food processing), other .....	2002.. 50	X	X	431 082
	1997.. 27	X	X	X	195 514
32612216	Plastics sewer pipe .....	2002.. N	X	X	328 971
	1997.. N	X	X	X	371 328
3261221641	Plastics sewer pipe .....	2002.. 33	X	X	328 971
	1997.. 42	X	X	X	371 328
32612217	Plastics oil and gas pipe .....	2002.. N	X	X	181 166
	1997.. N	X	X	X	257 819
3261221751	Plastics oil and gas pipe .....	2002.. 11	X	X	181 166
	1997.. 17	X	X	X	257 819
32612219	Other plastics pipe .....	2002.. N	X	X	190 913
	1997.. N	X	X	X	399 549
3261221991	Other plastics pipe .....	2002.. 34	X	X	190 913
	1997.. 44	X	X	X	399 549
3261221Y	Plastics pipe, nsk .....	2002.. N	X	X	168 611
	1997.. N	X	X	X	77 729
3261221YVV	Plastics pipe, nsk .....	2002.. N	X	X	168 611
	1997.. N	X	X	X	77 729
3261223	Plastics pipe fittings and unions .....	2002.. N	X	X	742 712
	1997.. N	X	X	X	673 433
32612231	Plastics pipe fittings and unions .....	2002.. N	X	X	742 712
	1997.. N	X	X	X	673 433
3261223100	Plastics pipe fittings and unions .....	2002.. 82	X	X	742 712
	1997.. 63	X	X	X	673 433
326122W	Plastics pipe and pipe fitting manufacturing, total .....	2002.. N	X	X	214 673
	1997.. N	X	X	X	363 205
326122WY	Plastics pipe and pipe fitting manufacturing, total .....	2002.. N	X	X	214 673
	1997.. N	X	X	X	363 205
326122WYWW	Plastics pipe and pipe fitting manufacturing, nsk, for nonadministrative-record establishments .....	2002.. N	X	X	73 561
	1997.. N	X	X	X	197 195
326122WYWY	Plastics pipe and pipe fitting manufacturing, nsk, for administrative-record establishments .....	2002.. N	X	X	141 112
	1997.. N	X	X	X	166 010

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 6b. Product Class Shipments for Selected States: 2002 and 1997**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3261221	Plastics pipe	
	United States .....	2002 .. 4 458 853
		1997 .. 3 805 800
	Alabama .....	2002 .. 67 565
		1997 .. 66 611
	Arizona .....	2002 .. 185 494
		1997 .. N
	California .....	2002 .. 486 487
		1997 .. 386 188
	Colorado .....	2002 .. 63 316
		1997 .. 82 808
	Florida .....	2002 .. 145 095
		1997 .. 140 297
	Georgia .....	2002 .. 206 439
		1997 .. 188 117
	Illinois .....	2002 .. 117 777
		1997 .. 86 945
	Indiana .....	2002 .. 111 630
		1997 .. 132 681
	Iowa .....	2002 .. 106 719
		1997 .. 106 161
	Kansas .....	2002 .. 64 713
		1997 .. 64 298
	Michigan .....	2002 .. 67 002
		1997 .. 28 375
	Minnesota .....	2002 .. 74 842
		1997 .. 114 348
	Missouri .....	2002 .. 56 758
		1997 .. 42 452
	Nebraska .....	2002 .. 75 126
		1997 .. 80 552
	New Jersey .....	2002 .. 62 670
		1997 .. 16 330
	North Carolina .....	2002 .. 318 979
		1997 .. 256 032
	Oregon .....	2002 .. 63 382
		1997 .. 98 590
	Pennsylvania .....	2002 .. 289 507
		1997 .. 282 300
	Tennessee .....	2002 .. 47 846
		1997 .. 56 446
	Texas .....	2002 .. 415 397
		1997 .. 397 892
	Utah .....	2002 .. 52 362
		1997 .. N
	Wisconsin .....	2002 .. 64 807
		1997 .. 52 998
3261223	Plastics pipe fittings and unions	
	United States .....	2002 .. 742 712
		1997 .. 673 433
	California .....	2002 .. 26 957
		1997 .. 47 474
	Florida .....	2002 .. 19 164
		1997 .. N
	Indiana .....	2002 .. 79 450
		1997 .. N
	Ohio .....	2002 .. 38 522
		1997 .. 48 269
	Pennsylvania .....	2002 .. 34 638
		1997 .. N
	Texas .....	2002 .. 82 339
		1997 .. 18 186

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.



**Table 7. Materials Consumed by Kind: 2002 and 1997**

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
326122	Plastics pipe and pipe fitting manufacturing		
00900001	Total materials .....2002..	X	2 946 695
	.....1997..	X	2 847 203
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc. ....2002..	X	2 192 170
	.....1997..	X	2 012 352
325100A1	Industrial organic and synthetic organic chemicals, including plasticizers (excluding synthetic dyes, pigments, and toners) .....2002..	X	38 646
	.....1997..	X	25 504
32513200	Synthetic dyes, pigments, lakes, and toners .....2002..	X	19 587
	.....1997..	X	18 212
32610013	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes .....2002..	X	91 400
	.....1997..	X	47 109
32599100	Custom compounded plastics resins (purchased) .....2002..	X	83 081
	.....1997..	X	119 582
32721209	Textile-type glass fiber .....2002..	X	4 415
	.....1997..	X	11 667
32221001	Paperboard containers, boxes, and corrugated paperboard .....2002..	X	26 512
	.....1997..	X	D
33322000	Parts and attachments specially designed for plastics working machinery .....2002..	X	60 159
	.....1997..	X	D
00999803	Spent or post-consumer plastics (purchased) .....2002..	X	11 371
	.....1997..	X	17 090
00970099	All other materials and components, parts, containers, and supplies .....2002..	X	223 826
	.....1997..	X	224 441
00971000	Materials, ingredients, containers, and supplies, nsk .....2002..	X	195 528
	.....1997..	X	264 525

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.